












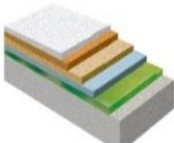







OSCAR RICH BEAUTY MATT 5180

Product Description	A superior quality Matt emulsion paint made of Acrylic co-polymer Emulsion. It is mainly designed for interior application. It provides excellent matt finish on the wall. The flow and leveling of the this product is excellent and it will give good aesthetic appearance on the wall substrate.	 Interior
Recommended Uses	- This product is designed for decoration of interior surfaces.	 Water Based
Substrate	-Cement plaster, concrete, block work, rendered surfaces, gypsum board etc. Substrate should be sound and any defects in the substrate like surface undulations, cracks, pin holes etc. should be rectified/filled before starting the painting.	 Volume Solid 42 ± 2%
Special Features	<ul style="list-style-type: none"> • Excellent hiding of the substrate • Good Scrub resistance • More durable • Better whiteness • Excellent flow & leveling and easy to apply • Better spreading on substrate 	 Coverage: 10.5-14.0 m2/L
Product test standards	<p>Specific Gravity:</p> <p>ASTM D 1475 / BS EN ISO 2811-1 : 2016</p> <p>Gloss:</p> <p>ASTM D 523 / BS EN ISO 2813 : 2014</p> <p>Volume Solids:</p> <p>ASTM D 2697 / BS EN ISO 3233-3 : 2015</p> <p>Viscosity:</p> <p>ASTM D 562</p>	 Roller  Brush  Spray Gun
Packing	<p>25KG</p> <p>3.75 LTR</p>	

Storage	Store in cool and well ventilated place protected from heat and direct sunlight. Containers must be kept tightly closed.	 VOC - 40 g/L
Flash Point	Not Applicable	
Physical Properties		Surface Drying: 1 Hour.@ 30° C
Finish	Smooth-Matt	
Color	White and as per Oscar Color card	
Specific Gravity	1.60+/-0.02	
Volume Solids	42 ± 2 %	
Thinner & Cleaner	Water	
Mixing Ratio	Not Applicable	
Pot Life	Not Applicable	
Shelf Life	24 month when stored in original sealed container In a cool dry place	 Hard Drying: 24 hours @ 30° C
Wet Film Thickness	71-95 μ	
Dry Film Thickness	30-40 μ per each coat	
Theoretical Coverage	10.5-14.0 m ² /L per each coat Spreading rate depends on applied film thickness, surface imperfections, type of surface texture, porosity of the substrate, environment temperature and wastage during application. Maximum spread rate per coat is obtained at minimum dry film thickness and vice versa.	 3.75 L
Surface Dry	Approximately 1 hour at 30° C	
Over Coat	2-3 hours	
Hard dry	24 hours at 30° C	 25Kg
Surface Preparation	The surface to be coated should be clean, non-chalky, dry and free from loose material, dust etc. In case of need sanding required to remove loose particles from the surface.	
Recommended Coating System	Stir the contents well before use. Do not apply the paint in very cold conditions, to impervious surfaces or surfaces subject to steam and condensation. It is advisable to build up coat thickness by applying in thin layers, instead of applying one single thick coat to avoid cracking Avoid painting below 10° C and humidity more than 85% .	 Non-Flammable

<p><u>Interior</u></p> <p><u>System-1</u></p> <p>Primer</p> <p>Mid Coat</p> <p>Top Coat</p> <p><u>Repainting System</u></p> <p>Substrate</p> <p>Primer</p> <p>Top Coat</p> <p><u>Application Data</u></p> <p>Health and Safety</p> <p>DISCLAIMER</p>	<p>1 X Oscar Beauty Sealer 5292</p> <p>2 X Oscar Beauty Putty 5510 / Oscarnite Putty 090</p> <p>2 X Oscar Rich Beauty Matt 5180</p> <p>Any smooth/textured existing surfaces</p> <p>2 X Oscar Beauty Putty 5510 / Oscarnite Putty 090</p> <p>2 X Oscar Rich Beauty Matt 5180</p> <p>Guidelines for Airless Spray Application</p> <p>Nozzle Orifice : 0.021" - 0.027"</p> <p>Spray Angle : 65° -80°</p> <p>Nozzle Pressure : 140-190 kg/cm2 (2100psi)</p> <p>Ensure good ventilation during application and drying.</p> <p>Avoid contact of the product with skin and eyes by using proper gloves, apron , goggles and mask.</p> <p>If splashes enter eyes wash with plenty of water.</p> <p>Keep out of reach of children.</p> <p>Remove splashes from skin with soap and warm water.</p> <p>In case of insufficient ventilation during spraying, wear suitable respiratory equipment.</p> <p>Do not breathe vapour / spray.</p> <p>The above information is based on internal testing and our accumulated experience. This information is given in good faith but without warranty as the conditions under which the product is used are often beyond our control. This data sheet supersedes those previously issued and may be changed without prior notice.</p>	<div data-bbox="1356 121 1528 296">  <p>Paint System</p> </div> <div data-bbox="1349 415 1539 726">  <p>Splashes on eye- wash with Water</p> </div> <div data-bbox="1349 947 1539 1230">  <p>Splashes on Skin- wash with soap & hot water</p> </div> <div data-bbox="1377 1619 1511 1789">  <p>Disclaimer</p> </div>
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